

Seismic Isolation: principles & benefits for new and existing buildings

Lisbon, October 28th 2022

Alberto Dusi
dusi@numeria-eng.it

1

Among all natural hazards, earthquakes lead to the highest number fatalities and, after severe storms, cause the second highest annual economic losses. This is not only true worldwide, but also for the European continent.

From 2006 to 2015, Europe experienced 21 earthquake-related disasters that resulted in 1,049 fatalities, more than 18 billion Euros in economic losses and affected 284,000 people.

Source: International Federation of Red Cross and Red Crescent Societies (2016). World Disasters Report 2016. Resilience: saving lives today, investing for tomorrow. Eds. D. Sanderson & A. Sharma, Geneva, Switzerland
ISBN: 978-92-9139-240-7
http://www.ifrc.org/Global/Documents/Secretariat/201610/WDR_2016-FINAL_web.pdf

2

2

DAMAGE TO BUILDINGS OCCURRED DURING RECENT SEISMIC EVENTS

<http://www.reluis.it/>>Emergenza Terremoto Abruzzo>report
<http://www.reluis.it/>> Terremoto Emilia 2012 > rapporti tecnici

Bachmann H. "Seismic Conceptual Design of Buildings – Basic principles for engineers, architects, building owners, and authorities", Federal Office for the Environment FOEN

<http://www.bafu.admin.ch/publikationen/publikation/00799/index.html?lang=en>

3



3

Factors influencing damage mechanisms in frame buildings

- Conceptual design
- Construction details
- Quality of materials



SOME EXAMPLES



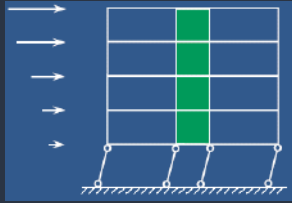
Building close to
Via XX Settembre, L' Aquila

4



4

"Soft-Storey" mechanism – ground floor



Hotel Duca degli Abruzzi, Via Giovanni XXIII (AQ)

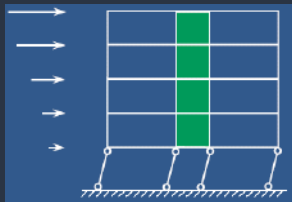


5

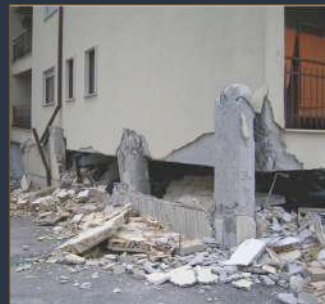


5

"Soft-Storey" mechanism – ground floor



Building in Pettino (AQ)



6



6

"Soft-Storey" mechanism – ground floor



The 1971 San Fernando, California, earthquake (magnitude 6.7) severely damaged the recently built Olive View Hospital

7



7

"Soft-Storey" mechanism – ground floor



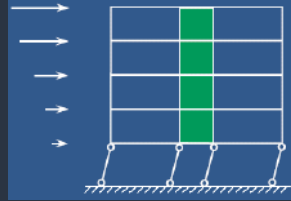
San Salvatore Hospital after the L'Aquila 2009 earthquake
Column damage at the main entrance

8



8

"Soft-Storey" mechanism – ground floor



Kocaeli (Izmit, Turkey)
1999 Earthquake

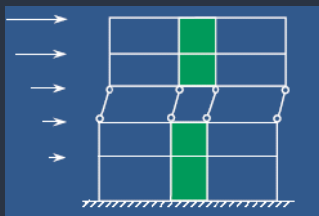


9

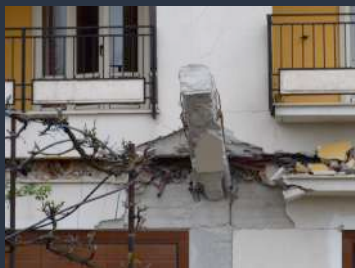


9

"Soft-Storey" mechanism – upper floor



Building in Pianola (AO)

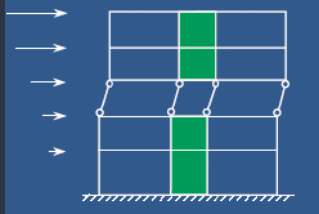


10



10

"Soft-Storey" mechanism – upper floor



Izmit, 1999



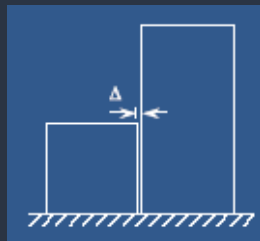
Kobe, 1995

11



11

Pounding of adjacent structures or insufficient joints



School building in via Duca degli Abruzzi, L' Aquila



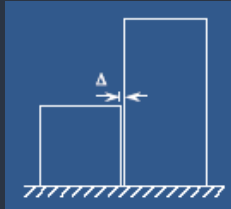
Messico, 1985

12



12

Pounding of adjacent structures or insufficient joints



L'Aquila, 2009

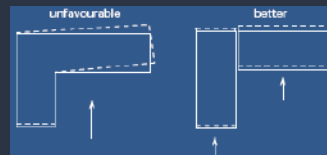


13



13

Asymmetric bracing and plan irregularity



Building in Pettino (AQ)



14



14

Asymmetric bracing and plan irregularity



L'Aquila, 2009

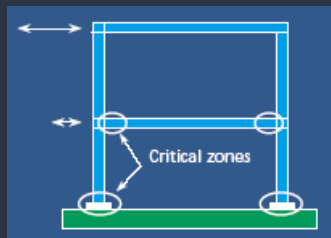


15



15

Lack of "capacity design" in the conceptual design phase

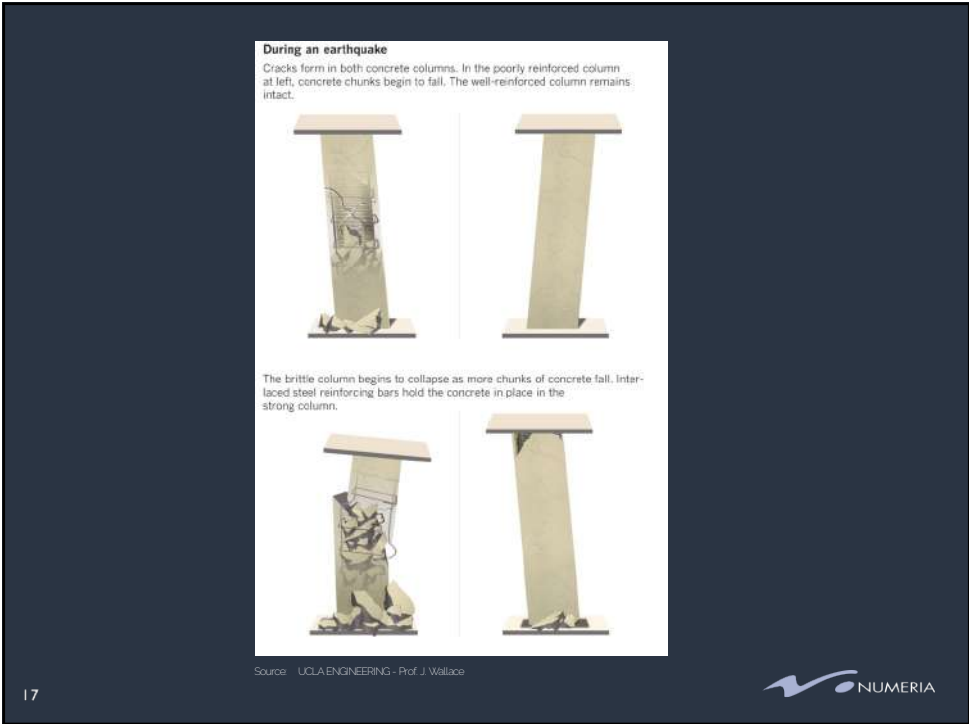


Buildings in L' Aquila

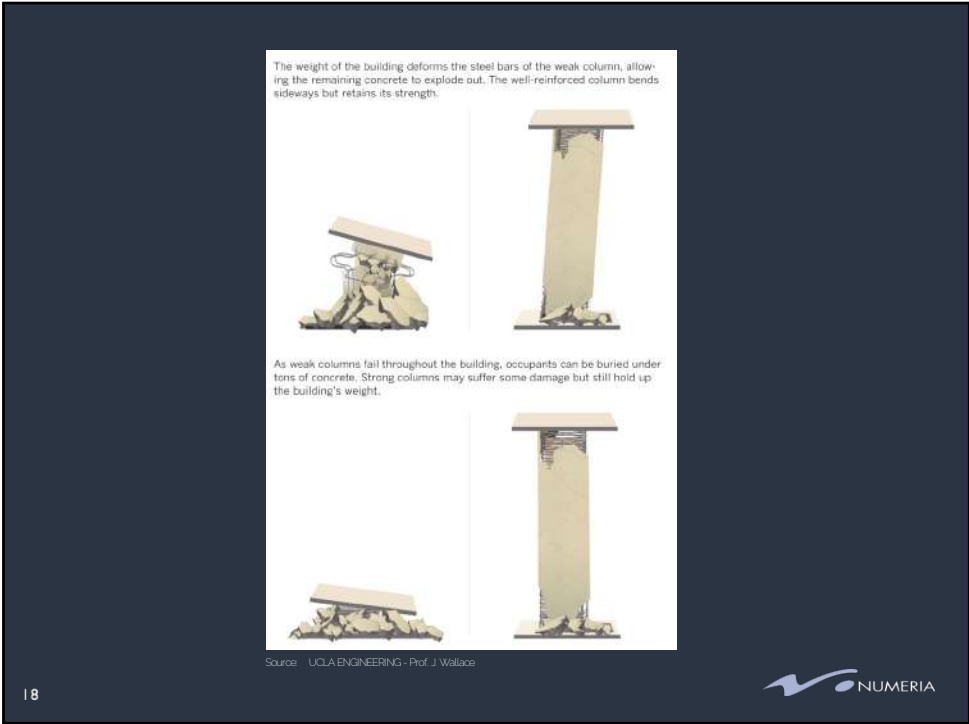
16



16



17



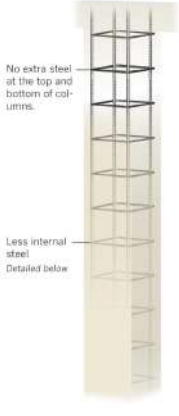
18

Weak versus strong concrete columns

Steel support is a key factor in the strength of a concrete building.

Brittle concrete column

Too little steel allows concrete to break apart from the column.

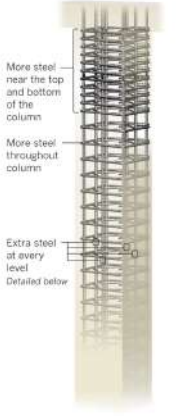


No extra steel at the top and bottom of columns.

Less internal steel. Detailed below.

Stronger concrete column

A flexible column has more steel reinforcing bars to keep the concrete in place during shaking.




More steel near the top and bottom of the column.

More steel throughout column.

Extra steel at every level. Detailed below.

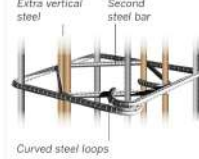
Poor steel design

This steel reinforcement configuration can easily bend apart during shaking.



Stronger steel design


A second square steel bar is added, and the ends are curved at about 135 degrees to keep the steel in place.



Extra vertical steel / Second steel bar

Curved steel loops

Source: UCLA ENGINEERING - Prof. J. Wallace

19


19

In-plane and out-of-plane damage to infill walls

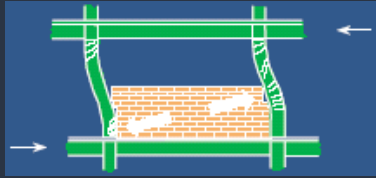




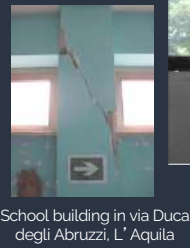

20


20

Partially infilled frames



Friuli, 1976



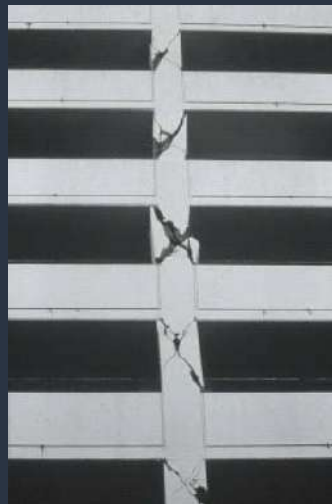
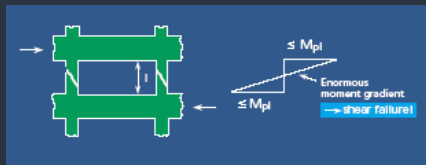
School building in via Duca degli Abruzzi, L' Aquila

21



21

Short columns effects



Northridge, 1994



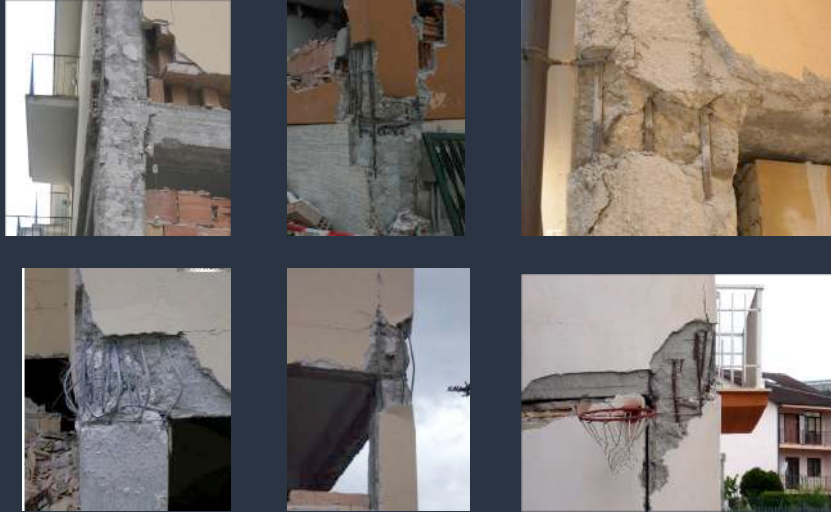
Stair in a building in L' Aquila

22



22

Damage to structural joints and construction details



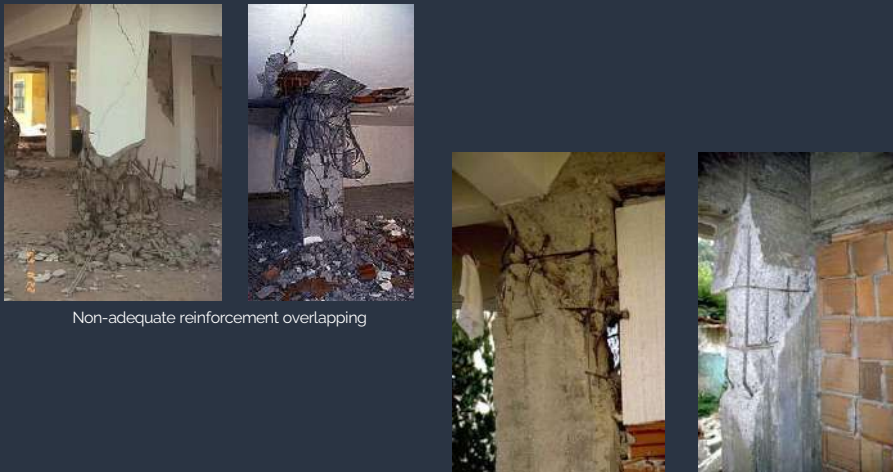
Buildings in and close by L' Aquila

23



23

Construction details and quality of materials



Non-adequate reinforcement overlapping

Kocaeli (Izmit, Turkey)
1999 Earthquake

Shear failure of the column -insufficient stirrups

24



24

Hospitals



Evacuated patients lie on their hospital beds shaded by a tree, in the aftermath of the 2017 earthquake, in Juchitan, Oaxaca state, Mexico

25



25



26



26

Zagreb, Croatia – march 2020



New mothers were evacuated from a maternity ward following the earthquake
<https://www.abc.net.au/news/2020-03-23/coronavirus-lockdown-zagreb-hampered-earthquake/12080066>

27



27

Zagreb, Croatia – march 2020



Responders salvaged infant incubators from the maternity ward
<https://www.abc.net.au/news/2020-03-23/coronavirus-lockdown-zagreb-hampered-earthquake/12080066>

28



28

Ishinomaki, Japan – march 2011



PBS NEWS HOUR

Menu Notifications

Ed Jahn, Oregon Public Broadcasting

Learn your feedback

How a hospital withstood a 9.0 quake with nary a broken window

Left: Within hours of the earthquake and tsunami that devastated central Japan in 2011, Ishinomaki Red Cross Hospital was accepting patients and acting as a refuge for throngs of survivors who'd lost everything. No broken windows. No collapsed ceilings. How was that possible? Engineering. Photo by Toshiharu Kata/Japanese Red Cross/SIPA Reuters.

Go Deeper

- earthquake
- engineering
- Ishinomaki
- Japan
- Japan tsunami

Within an hour, the intact building was accepting patients and acting as a refuge for throngs of survivors who'd lost everything.

<https://www.pbs.org/newshour/science/hospital-japan-withstood-9-0-earthquake-nary-broken-window>

29



29

Ishinomaki, Japan – march 2011



<https://www.pbs.org/newshour/science/hospital-japan-withstood-9-0-earthquake-nary-broken-window>

30



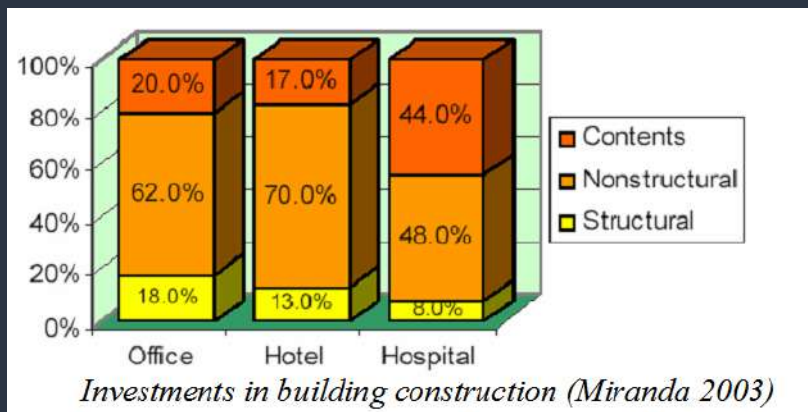
30

DAMAGE TO NON-STRUCTURAL ELEMENTS

31



31



Non-structural elements represent the major portion of the total investment in typical buildings.

32



32

Damage to non-structural elements



33



33

Damage to non-structural elements



34



34

Damage to non-structural elements



Province building, L' Aquila

35



35

Damage to non-structural elements



Buildings in L' Aquila



36



36

Damage to non-structural elements



37



37

Damage to non-structural elements



38



38

❑ PRIORITISE RISK REDUCTION

- ❑ REDUCE DISASTER RISK BY
INNOVATIVE APPROACH
WHICH IS SENSITIVE TO
ECONOMICS, CULTURE AND
USAGE

39



39

SEISMIC DESIGN OF STRUCTURES

Philosophy of modern seismic design codes:

- ❑ Safeguard lives
- ❑ Limit structural damages
- ❑ Important civil structures remain operational

EC8 objectives:

- ❑ Structure withstand **design seismic action** (rare event) without local and global **collapse**
- ❑ **Controlled** (limited) **damage** of structure subjected to **frequent, smaller intensity** earthquake

40



40

SEISMIC DESIGN OF STRUCTURES

| Richter | Intensity | Return Interval | Hazard Level | Designated Performance |
|---------|--------------|-----------------|--------------------------------|---|
| M<5 | Minor | Often | No hazard for buildings | No architectural & structural damage |
| 5<M<6 | Moderate | Sometimes | Hazardous for rural buildings | Architectural damage but no structural damage |
| 6<M<7 | Strong | Rare | Hazardous for urban buildings | Structural damage but no collapse |
| M>7 | Catastrophic | Very rare | Unrepaired damage of buildings | Severe damage but no collapse |

41



41

SEISMIC DESIGN OF STRUCTURES

Code Basis

Force Mass Acceleration

$F = M a$

Reality Basis

Energy Mass Velocity

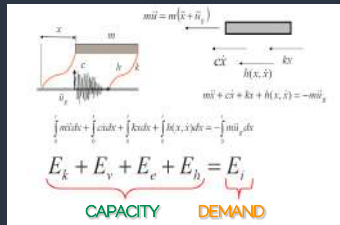
$E = \frac{1}{2} M v^2$

42



42

SEISMIC DESIGN OF STRUCTURES

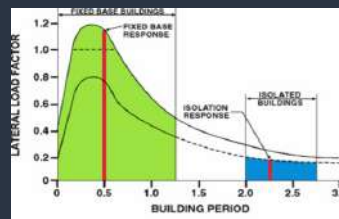


Seismic protection can be obtained either by reducing the **demand** on the structure and/or increasing the **capacity**

$$E_i \leq E_e + E_k + E_h + E_v$$

E_d

DEMAND ≤ CAPACITY

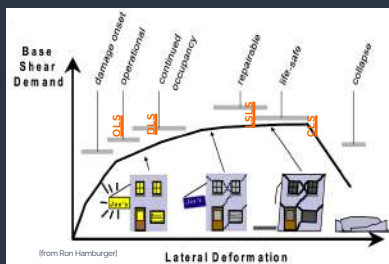


43

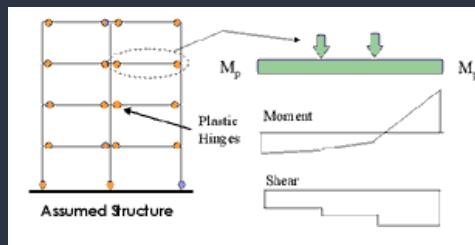
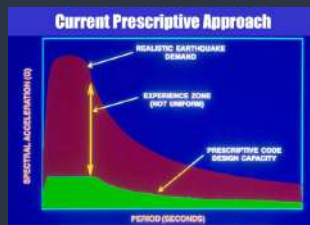


43

SEISMIC DESIGN OF STRUCTURES CONVENTIONAL APPROACH



In well-designed conventional structures, the yielding action is designed to occur within the structural members at specifically selected locations ("plastic hinges zones"), e.g. mostly in the beams adjacent to beam-columns joints in moment-resisting framed structure.



44



44

SEISMIC DESIGN OF STRUCTURES

CONVENTIONAL APPROACH

Yielding of structural members is an inherently **damaging mechanism**, even though appropriate selection of the hinge locations and carefully detailing can ensure structural integrity.

Conventional earthquake engineering design often results in structures, which, while they may be designed not to collapse, may be irreparably damaged beyond repair during strong ground shaking.

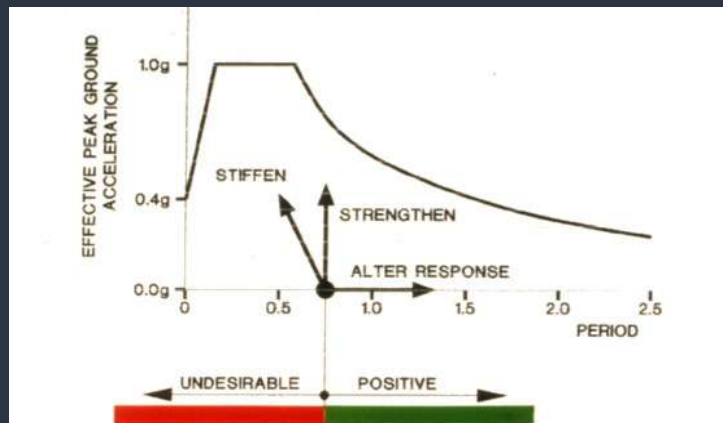


45



45

SEISMIC UPGRADE STRATEGIES

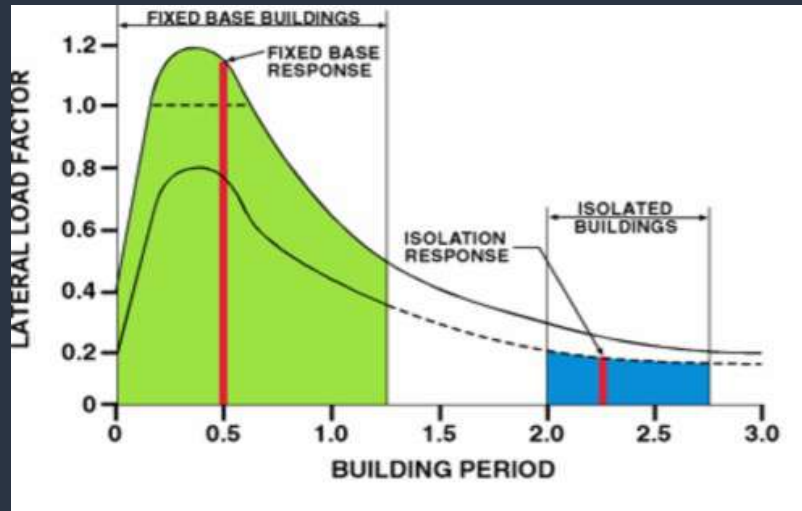


46



46

SEISMIC UPGRADE STRATEGIES



47

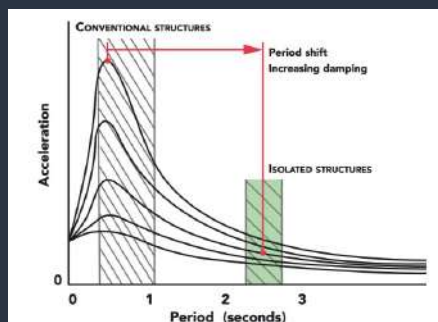


47

THE PRINCIPLES OF BASE ISOLATION

Isolation is achieved by mounting the structure on a system of supports giving a low stiffness in the horizontal direction.

Seismic isolation consists essentially of the installation of devices which decouple the structure, or its contents, from potentially damaging earthquake-induced ground, or support, motions



This decoupling is achieved by increasing the flexibility of the system, together with providing appropriate damping

It is important to realise that despite the need for some damping, **the isolators are not principally acting to absorb the energy of the earthquake**, but are providing an interface that reflects earthquake energy back into the ground so reducing its transmission into the structure.

48



48

THE PRINCIPLES OF BASE ISOLATION



In seismic isolation part (or all) of the superstructure is separated from the lower part of the structure by an interface that is soft and flexible in the horizontal direction.

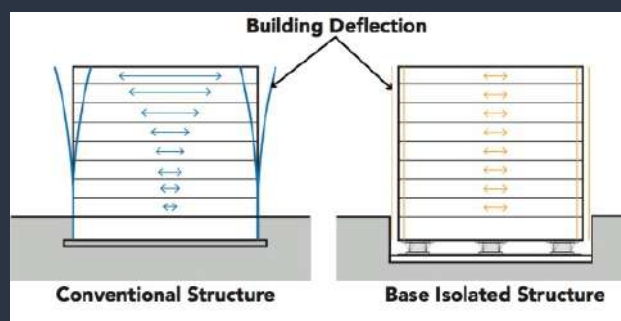
Generally, the interface is placed **between the foundation or basement and the ground floor** and so the term base isolation can be accurately applied.

49



49

RESPONSE OF CONVENTIONAL AND BASE ISOLATED STRUCTURES TO EARTHQUAKES



The effect of the isolation system is that during an earthquake the structure moves virtually as a rigid body on the isolators. **The deformation is concentrated at the isolation interface**, but unlike the structure, the isolation system can accommodate large deformations without damage.

50



50

RESPONSE OF CONVENTIONAL AND BASE ISOLATED STRUCTURES TO EARTHQUAKES

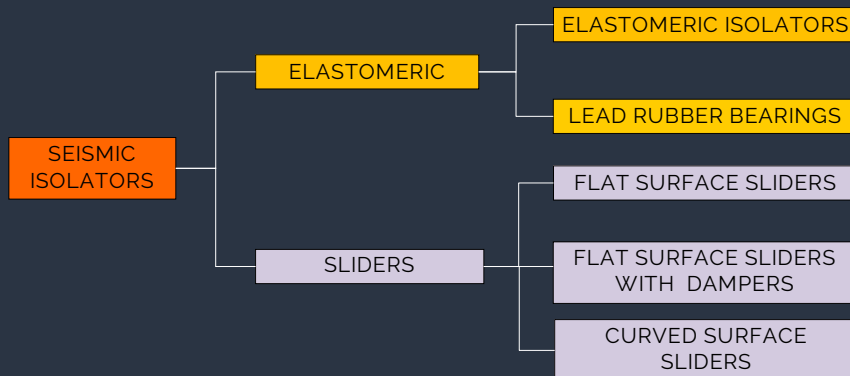


51



51

BASE ISOLATION DEVICES

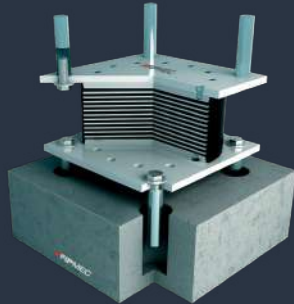


52



52

ELASTOMERIC ISOLATORS (HDRB)

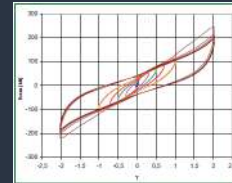


HDRB: made of alternate layers of steel and hot-vulcanized rubber

Equivalent viscous damping coefficient

$$\xi = 10 \div 15 \%$$

(at a deformation of 100%)



Typical hysteretic curve of an elastomeric isolator obtained from dynamic tests with increasing shear strain amplitude ($f=0.5$ Hz).

Usually circular in shape but can be also produced in square or rectangular shape.

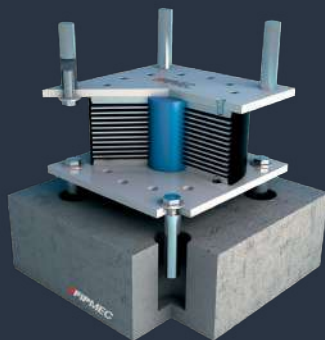
They are characterized by low horizontal stiffness, high vertical stiffness, and suitable damping properties. These characteristics permit, respectively, to increase the fundamental period of vibration of the structure, to resist to vertical loads without appreciable settling, and to limit horizontal displacements in seismically isolated structures.

53



53

LEAD RUBBER BEARINGS (LRB)



Equivalent viscous damping coefficient

up to 30 %

thanks to the yielding of the lead core



Typical hysteretic curve of a Lead Rubber Bearing

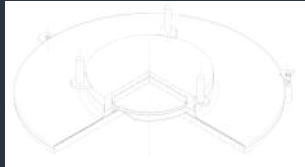
Thanks to the high energy dissipation capacity, it is possible to reduce the horizontal displacement, in comparison with that of an isolation system with the same equivalent stiffness but lower energy dissipation capacity.

54



54

FLAT SURFACE SLIDERS



Flat surface sliders are free multi-directional sliding bearings with low-friction sliding surfaces.

They are always used in combination with other seismic devices (isolators and/or dampers).

The dynamic friction coefficient is approximately 1%, as a consequence their contribution to horizontal forces is almost always negligible.

55



55

FLAT SURFACE SLIDERS

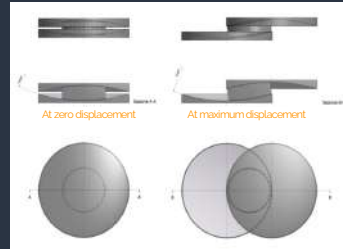
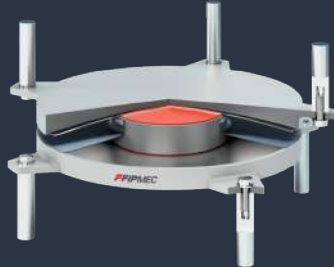


56



56

CURVED SURFACE SLIDERS



Double concave surface slider

Characterised by two primary concave sliding surfaces with the same radius of curvature; both surfaces accommodate horizontal displacement and rotation. Each sliding surface is designed to accommodate only half of the horizontal displacement, so that the dimension in plan of the device are smaller than a similar curved surface slider. Furthermore, the eccentricity of the vertical load is halved (with respect to a curved surface slider).

57



57

DOUBLE CURVED SURFACE SLIDERS



1911 – Patent of a seismic isolator by Domenico Lodà ("bearing system for buildings aimed at avoiding the transmission of seismic movements")

58



58

Shaking table tests on a scaled model of a seismically isolated building – pendulum isolator detail



59



59

BASE ISOLATION CAN BE APPLIED TO EITHER NEW AND EXISTING STRUCTURES

The rationale for the use of seismic isolation varies for each project.

However, there are some basic incentives for the use of base isolation:

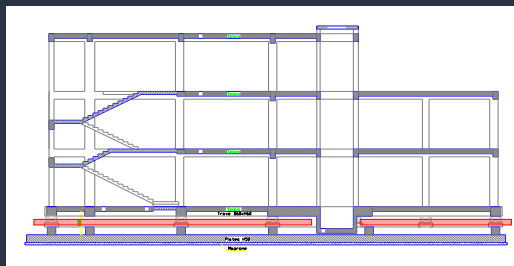
- **Achieve enhanced structural performance** (with reduced structural sections)
- **Need for continuous post earthquake operations**
- Protection of building content
- **Historic preservation**
- **Minor modification needed to make an aseismic design suitable for high seismicity areas**
- **Suitable for application to industrialized building systems**

60



60

BASE ISOLATED NEW SCHOOL BUILDING



61

NUMERIA

61

SEISMIC RETROFIT OF R.C. BUILDING WITH BASE ISOLATION

If:

- ▶ the building has, at least, some capacity to **resist horizontal loads**
- ▶ the **materials** characteristics are acceptable,
- ▶ the building can carry the design **static loads**,
- ▶ it is possible to **insert the isolators**

then

the adoption of the seismic isolation is **simple, effective** and **convenient** from the economical point of view because interventions will be limited to few structural elements and can be made with the building being **in use**

62

NUMERIA

62

RETROFITTED R.C. BUILDING

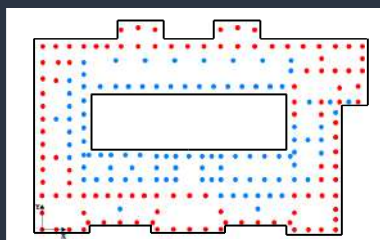


63



63

RETROFITTED MASONRY BUILDING SCHOOL



64



64

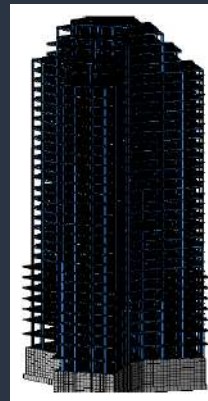
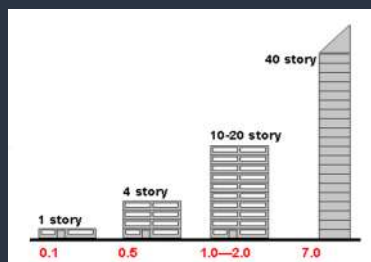
SOME PECULIAR ASPECTS/DETAILS TO BE CONSIDERED IN BASE ISOLATION APPLICATIONS

65



65

CAN THE BUILDING BE ISOLATED ?



EIGENVALUES, FREQUENCIES, PERIODS OF VIBRATIONS.

| No.: | EIGEN | FREQUENCIES | | PERIODS |
|------|----------|-------------|------|---------------|
| : | VALUES | rad/s | Hz | s |
| 1 | 0.695049 | 1.44 | 0.23 | 4.3649 |
| 2 | 0.690252 | 1.45 | 0.23 | 4.3348 |

66



66

CAN THE BUILDING BE ISOLATED ?

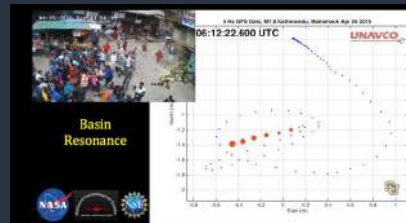
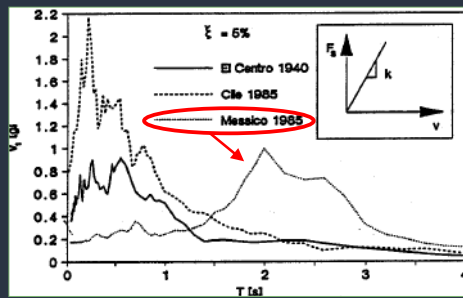


67



67

CAN THE BUILDING BE ISOLATED ?

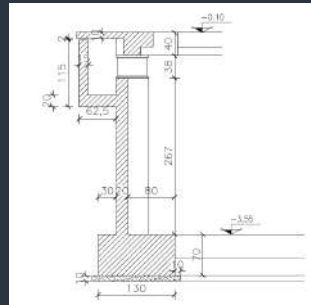


68



68

SEISMIC GAP



69



69

SEISMIC GAP



70



70

STAIRS

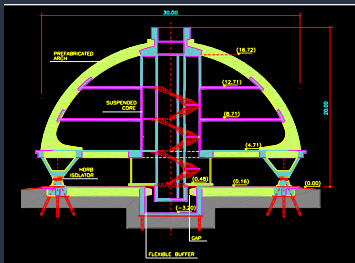
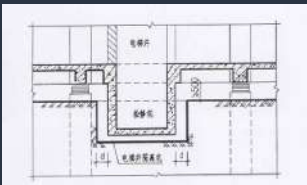
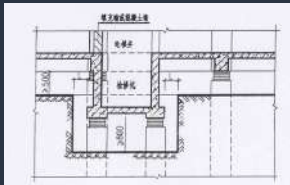


71



71

ELEVATORS



Courtesy of Prof. Parducci

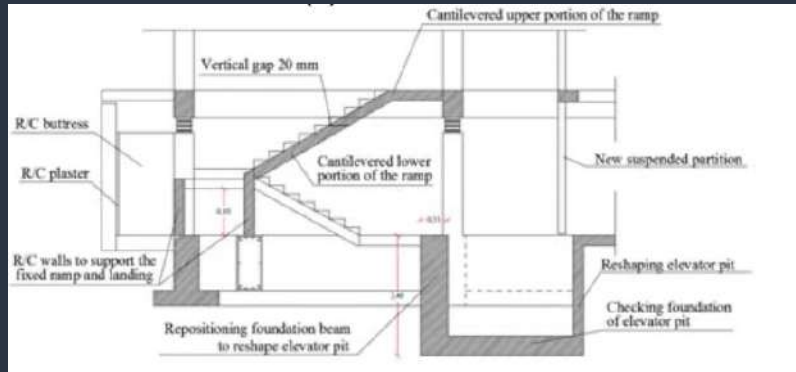


72



72

Solutions for retaining walls, stairs and elevator at basement level



73



73

PIPELINES: FLEXIBLE CONNECTIONS



74



74

BASIC BIBLIOGRAPHY

BOOKS

Farzad Naeim, James M. Kelly

Design of Seismic Isolated Structures: From Theory to Practice
John Wiley & Sons Ltd, 1999

R. Ivan Skinner, William H. Robinson, Graeme H. McVerry

An Introduction to Seismic Isolation
John Wiley & Sons Ltd, 1993

T.T. Soong, G.F. Dargush

Passive Energy Dissipation Systems in Structural Engineering
John Wiley & Sons Ltd, 1997

C. Christopoulos, A. Filiatrault

Principles of Passive Supplemental Damping and Seismic Isolation
Eucentre

The Japan Society of Seismic Isolation

How to Plan and Implement Seismic Isolation for Buildings
Ohmsha, Ltd., 2013

STANDARDS

European Standard EN 15129:2009 Anti-seismic devices
CEN, 2009

75



75

Thank you



Numeria Engineering s.r.l
Galleria del Corso,3 , 26100 Cremona (CR) ITALY
info@numeria-eng.it +39.0372.36610 www.numeria-eng.it

76

Examples of existing buildings retrofitted with seismic isolation

Lisbon, October 28th 2022

Alberto Dusi

dusi@numeria-eng.it

1

EXISTING R.C. BUILDINGS

- ✓ poor/inadequate structural details
- ✓ no control of damage mechanism (capacity design)
- ✓ no possibility to withstand unelastic deformation



Thanks to the adoption of seismic isolation, a structure with a capacity to resist horizontal forces even much lower than the capacity requested to a fixed base structure can resist strong earthquake remaining in the elastic domain.

2

2

SEISMIC RETROFIT OF R.C. BUILDING WITH BASE ISOLATION

If:

- ▶ the building has, at least, some capacity to **resist horizontal loads**;
- ▶ the **materials** characteristics are acceptable;
- ▶ the building can carry the design **static loads**;
- ▶ it is possible to **insert the isolators**

then

the adoption of the seismic isolation is **simple, effective** and **convenient** from the economical point of view because interventions will be limited to few structural elements

3



3

SEISMIC RETROFIT OF A R.C. SCHOOL BUILDING WITH BASE ISOLATION

Istituto Donati, Fossombrone, 2021



- Built in 1959 - $A_{tot} = 7200 \text{ m}^2$
- Block A: 3 storeys above ground level
- Block B: 4 storeys above ground level
- Block C: 4 storeys above ground level + an underground level
- Block D: 4 storeys above ground level + an underground level
- Block E: 4 storeys above ground level + an underground level

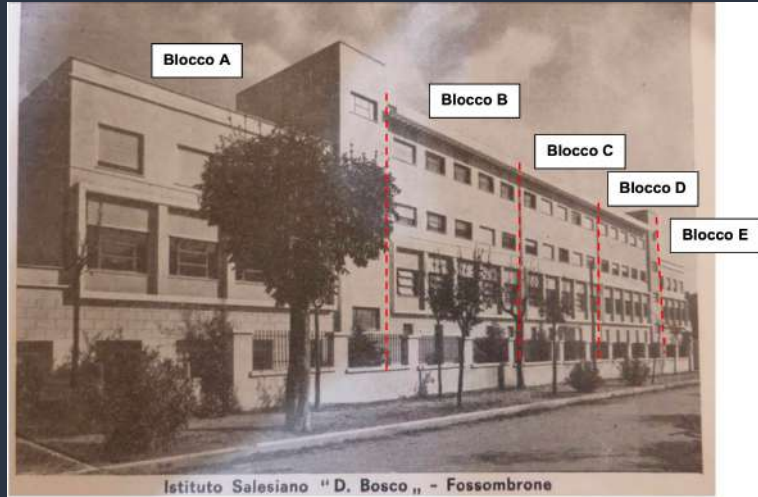
4



4

SEISMIC RETROFIT OF R.C. SCHOOL BUILDING
WITH BASE ISOLATION

[Istituto Donati, Fossombrone, 2021](#)



5



5

SEISMIC RETROFIT OF R.C. SCHOOL BUILDING
WITH BASE ISOLATION

[Istituto Donati, Fossombrone, 2021](#)



6



6

SEISMIC RETROFIT OF R.C. SCHOOL BUILDING WITH BASE ISOLATION



[Istituto Donati, Fossombrone, 2021](#)

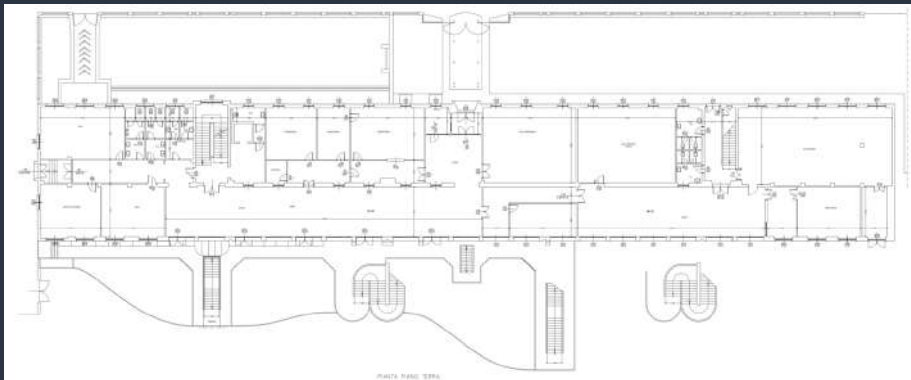
7



7

SEISMIC RETROFIT OF R.C. SCHOOL BUILDING WITH BASE ISOLATION

[Istituto Donati, Fossombrone, 2021](#)



8



8

SEISMIC RETROFIT OF A R.C. SCHOOL BUILDING WITH BASE ISOLATION

Vulnerability assessment results: seismic risk index ζ_E^*



Block A - $\zeta_E = 0,133$



Block B - $\zeta_E = 0,167$



Block C - $\zeta_E = 0,122$



Block D - $\zeta_E = 0,151$



Block E - $\zeta_E = 0,131$

* Ratio between the maximum seismic action the building can resist and the maximum seismic action to be used in the design of a new structure

[Istituto Donati, Fossombrone, 2021](#)



9

9

SEISMIC RETROFIT OF A R.C. SCHOOL BUILDING WITH BASE ISOLATION

[Istituto Donati, Fossombrone, 2021](#)

CONVENTIONAL RETROFIT

- Generalised strengthening (FRP) of beam, columns and joints
- Construction of new shear walls

Increase of seismic safety: $\zeta_E = 0,60$

Cost: € 8.805.600, 00

10



10

SEISMIC RETROFIT OF A R.C. SCHOOL BUILDING WITH BASE ISOLATION

Istituto Donati, Fossombrone, 2021

RETROFIT WITH BASE ISOLATION

- Limited strengthening intervention on short beams (stairs)
- Increase of the section of the part of the columns below the isolators

Increase of seismic safety: $\zeta_E = 0,80$

Cost: € 4.593.140,14

11



11

SEISMIC RETROFIT OF A R.C. SCHOOL BUILDING WITH BASE ISOLATION

RETROFIT WITH BASE ISOLATION

| Descrizione | Macrocategorie | Categorie | Subcategorie | Subcategorie |
|---------------------------------|---------------------|--------------|--------------|--------------|
| Riepilogo macrocategorie | | | | |
| 00_OPERE PROVVISORIALI | 138.499,93 | | | |
| 01_DEMOLIZIONI | 361.117,99 | | | |
| 02_OPERE STRUTTURALI | 2.140.911,56 | | | |
| 02.1_CLS LAVORI INTERNI | | 645.454,00 | | |
| 02.2_ISOLATORI | | 1.120.037,53 | | |
| 02.3_SOLAI | | 254.309,74 | | |
| 02.4_CLS LAVORI ESTERNI | | 121.110,29 | | |
| 03_EDILI FINITURA | 611.744,04 | | | |
| 04_IMPIANTI | 106.060,48 | | | |
| 05_RIQUALIFICAZIONE ENERGETICA | 1.234.806,14 | | | |
| 05.0_OPERE PROVVISORIALI | | 24.633,60 | | |
| 05.1_DEMOLIZIONI | | 44.594,99 | | |
| 05.2_COIBENTAZIONE TERMICA | | 392.492,15 | | |
| 05.3_INFISSI | | 544.559,46 | | |
| 05.4_CENTRALE TERMICA | | 148.968,08 | | |
| 05.5_EDILI E IMPIANTI | | 79.557,86 | | |
| Importo lavori | 4.593.140,14 | | | |

12

Istituto Donati, Fossombrone, 2021



12

SEISMIC RETROFIT OF A R.C. SCHOOL BUILDING WITH BASE ISOLATION

CONVENTIONAL

$$\zeta_E = 0,60$$

€ 8.805.600, 00

BASE ISOLATION

$$\zeta_E = 0,80$$

€ 4.593.140, 14

The school can be used during the retrofit

[Istituto Donati, Fossombrone, 2021](#)

13



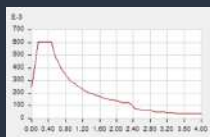
13

SEISMIC RETROFIT OF A R.C. SCHOOL BUILDING WITH BASE ISOLATION

RETROFIT WITH BASE ISOLATION



[Istituto Donati, Fossombrone, 2021](#)



BASE ISOLATION LEVEL



14

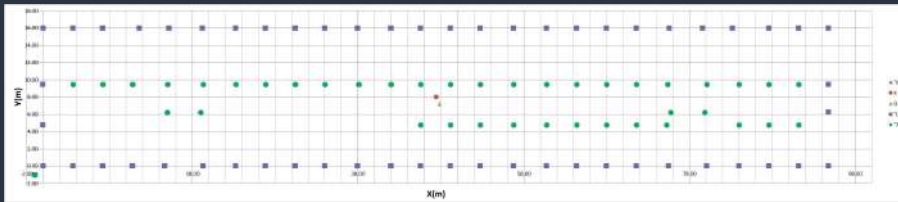


14

SEISMIC RETROFIT OF A R.C. SCHOOL BUILDING WITH BASE ISOLATION

[Istituto Donati, Fossombrone, 2021](#)

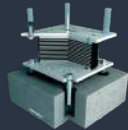
RETROFIT WITH BASE ISOLATION



56 elastomeric isolators

+

40 flat surfacesliders



15

NUMERIA

15

SEISMIC RETROFIT OF A R.C. SCHOOL BUILDING WITH BASE ISOLATION

[Istituto Donati, Fossombrone, 2021](#)

RETROFIT WITH BASE ISOLATION

Working sequence:

- a. strengthening of the columns below the level of isolators location
- b. cutting of the top portions of the columns at basement level
- c. insertion of isolating devices
- d. demolition and reconstruction of the first flight of the stairs., where present

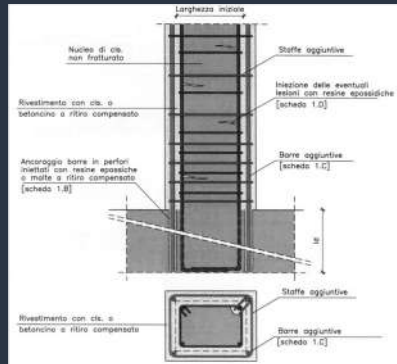
16

NUMERIA

16

SEISMIC RETROFIT OF A R.C. SCHOOL BUILDING WITH BASE ISOLATION

RETROFIT WITH BASE ISOLATION



Reinforcement of the substructure's columns

17



17

SEISMIC RETROFIT OF A R.C. SCHOOL BUILDING WITH BASE ISOLATION

RETROFIT WITH BASE ISOLATION



18



18

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Residential Building, San Severino Marche, 2019



courtesy of **FIPMEC**



19

19

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Residential Building, San Severino Marche, 2019



• 14 SI + 14 VM

courtesy of **FIPMEC**

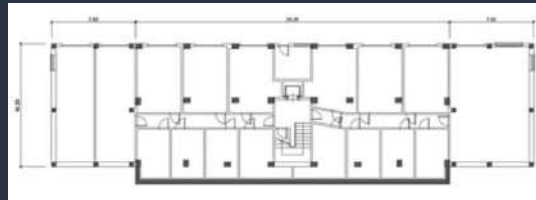


20

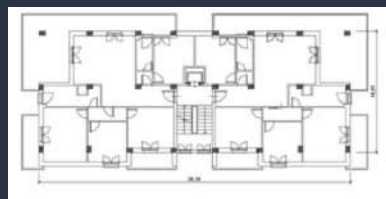
20

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

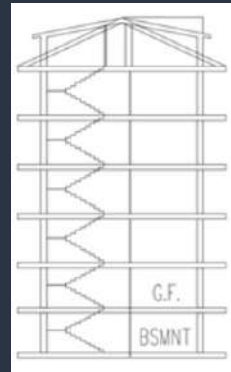
Building A



Basement plan



Intermediate floor plan



Transversal section

average cubic strength of concrete $R_{cm} = 22.9$ MPa

yield strength f_{yk} of steel = 435 MPa

21



21

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building A

Vulnerability index* of the construction = 0,10

* Capacity/Demand (C/D) ratio between the capacity and demand accelerations

The damage scenario corresponding to the attainment of the limit state is associated with the **flexural failure** of beams, but a large number of beams and columns have C/D ratios lower than 0.6 for lack of both flexural and shear strength.

Moreover some factors of intrinsic **vulnerability** characterize the building: variation in height of the façade beams, misalignments of columns, cantilevered portions of the façades, presence of short beams near the staircase.

The building suffered damage in the seismic event, especially at the lower two levels, to both non-structural (claddings and internal partitions) and structural elements (cracking of r/c elements).

22



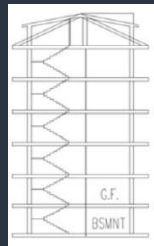
22

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building A

Why base isolation?

1. possibility to carry out interventions only at the basement level
2. almost no strengthening works on the elevation, in spite of the generalized low seismic-resistant capacity of the primary structural system.



23



23

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building A

Working sequence:

- a. strengthening of the columns below the level of isolators location
- b. cutting of the top portions of the columns at basement level
- c. insertion of isolating devices
- d. cutting and strengthening of retaining wall at basement
- e. demolition and reconstruction of the first flight of the stairs.

24



24

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building A

For the substructure the strengthening of columns below the isolators was needed: a jacketing with r/c and steel profiles has been adopted.



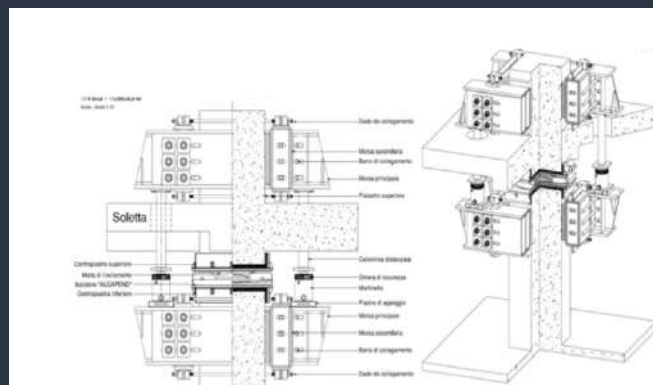
25



25

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building A



The isolating system is made of curved surface sliders with a radius of curvature R=4000mm, nominal dynamic friction coefficient 3.0% and a displacement capacity ± 200 mm.

26



26

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building A



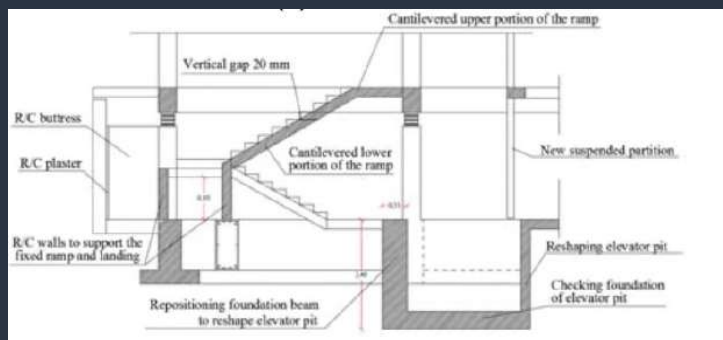
27



27

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building A



Solutions for retaining walls, stairs and elevator at basement level

28



28

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building A

- ❑ Strengthening of foundations: **not necessary**
- ❑ **No strengthening** of beams and columns of the building elevation
- ❑ No trouble related to the detail arrangements, since the detailing design rules for the ductility of seismic-resistant r/c structures are not prescribed for base-isolated constructions which perform in the elastic range.

29



29

SEISMIC RETROFIT OF R.C. BUILDINGS WITH CONVENTIONAL RETROFIT

Building A – conventional retrofit

One of the most effective conventional technique for the seismic improvement of a r/c framed structure consists of infilling the frame net along vertical alignments to create **r/c walls** able to increase the lateral resistance and reduce the lateral and torsional deformability of the structure.

In the present case the solution is not feasible due to unavoidable interferences of the strengthening walls with the internal distribution of the apartments.

30

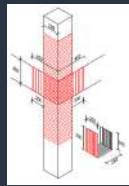


30

SEISMIC RETROFIT OF R.C. BUILDINGS WITH CONVENTIONAL RETROFIT

Building A – conventional retrofit

Due to these constraints the only practicable structural solutions for the seismic improvement should provide for the strengthening through r/c jacketing of the large number of inadequate beams and columns and the strengthening of the floors through the construction of a r/c thin slab to ensure a diaphragm behaviour. Local strengthening of some critical elements should be also provided (landing beams of stairs, beams with height equal to the floor thickness).



The conventional works would allow the seismically improved structure to achieve a capacitive acceleration $PGA_{CLS}=0.211g$, that is a C/D ratio equal 0.70 which, being ≥ 0.60 , is acceptable.

31



31

SEISMIC RETROFIT OF R.C. BUILDINGS WITH CONVENTIONAL RETROFIT

Building A – conventional retrofit

- standard protection levels not reached
- high impact on the construction since almost all the non structural elements should be demolished
- very high cost with respect to the benefit achieved

32



32

SEISMIC RETROFIT OF R.C. BUILDINGS

Building A: cost comparison

| Category of works | Traditional | | Base-isolated | | Diff. |
|------------------------------|-------------|----------|---------------|---------|---------|
| Type A - Repair | € 1.280.000 | 61.1 % | € 199.000 | 14.7 % | -84.5% |
| Type B - Seismic enhancement | € 582.000 | 27.8 % | € 646.000 | 47.6 % | +11.0% |
| Retrofit due to Type B works | € 78.000 | 3.7 % | € 356.000 | 26.2 % | +356.4% |
| Hygienic-sanitary conformity | --- | --- | --- | --- | --- |
| Conformity of plants | --- | --- | --- | --- | --- |
| Energy saving conformity | € 156.000 | 7.4 % | € 156.000 | 11.5 % | = |
| Total | € 2.096.000 | 100.00 % | € 1.357.000 | 100.0 % | -34.1% |

33



33

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building B



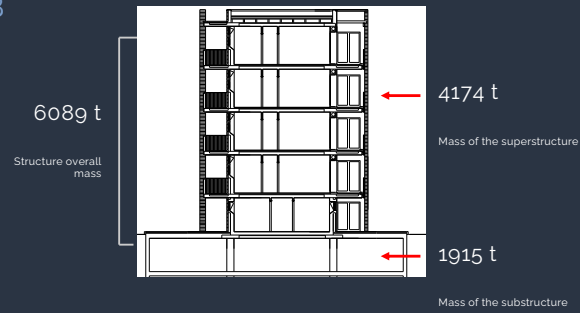
34



34

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building B



CONVENTIONAL
30220 kN (x)
13310 kN (y)

BASE SHEAR

BASE ISOLATED
6700 kN

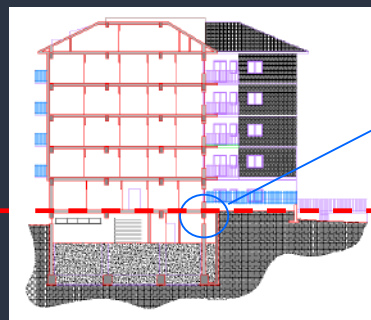
35



35

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building B



BASE ISOLATION LEVEL

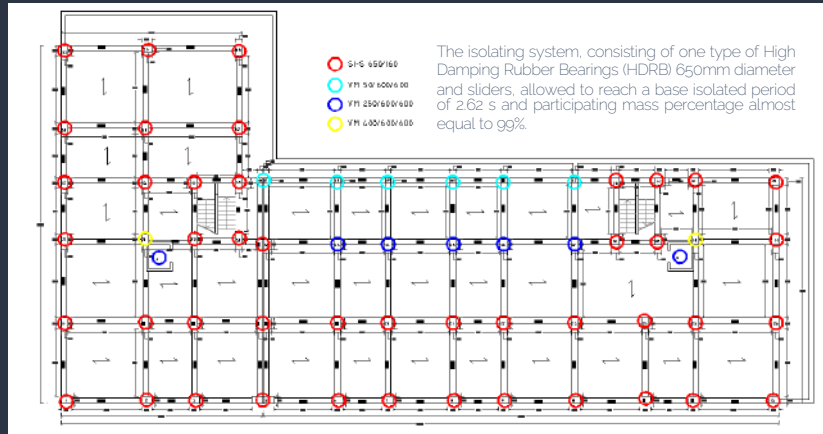
36



36

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building B



Layout the base isolation system

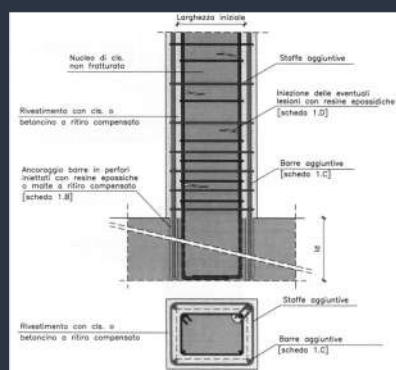
37



37

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building B



Reinforcement of the substructure's columns

38



38

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building B



39



39

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building B



40



40

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building B



41



41

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building B



42



42

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building B



43



43

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building B



44



44

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building B



45



45

SEISMIC RETROFIT OF R.C. BUILDINGS

Building B: cost comparison

| CONVENTIONAL RETROFIT | BASE ISOLATION RETROFIT |
|--|--|
| Extensive interventions | Limited interventions |
| Building service disruption | Building remain operational |
| Performance level lower than the current codes demands (60%) | Performance level equal to the one required by the code (100%) |
| Damage expected for future earthquake | No damage for future earthquake |
| 4.916.678,00 € total cost | 3.029.118,00 € total cost |
| 23 months working time | 9 months working time |

The base isolation approach allows to achieve an immediate saving of 37%, saving that, in the building lifetime, will be even greater.

46



46

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building C



average cubic strength of concrete $R_{cm} = 12.5$ MPa
yield strength f_{yk} of steel = 380 MPa



47



47

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building C

Vulnerability index* of the construction = 0,37

* Capacity/Demand (C/D) ratio between the capacity and demand accelerations

The collapse scenario associated to the **shear failure** of a column together with minor flexural damage of beams

Intrinsic vulnerability: variation in height of the beams and the presence of beam-column joints not fully confined involves values of risk indexes still lower than that estimated at the global level.

The building was severely damaged by the earthquake age, especially at the lower two or three levels. Almost all the claddings were damaged as well as many of the internal partitioning. A number of cracks were observed on the r/c elements of the basement story where the surface of the structural elements was not plastered.

48



48

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building C

Working sequence:

- strengthening of the columns below and above the level of isolators location
- controlled cutting of the top portions of the columns at basement level
- insertion of isolating devices
- cutting and strengthening of retaining wall at basement



49

NUMERIA

49

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building C



The isolating system is made of curved surface sliders with a radius of curvature $R=3100\text{mm}$, nominal dynamic friction coefficient 2.5% and a displacement capacity $\pm 200\text{mm}$.

50

NUMERIA

50

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building C

- ❑ Strengthening of foundations: **not necessary**
- ❑ **No strengthening** of beams and columns of the building elevation
- ❑ No trouble related to the detail arrangements, since the detailing design rules for the ductility of seismic-resistant r/c structures are not prescribed for base-isolated constructions which perform in the elastic range
- ❑ The P-delta effect caused by the isolators' displacements has been considered in the analyses

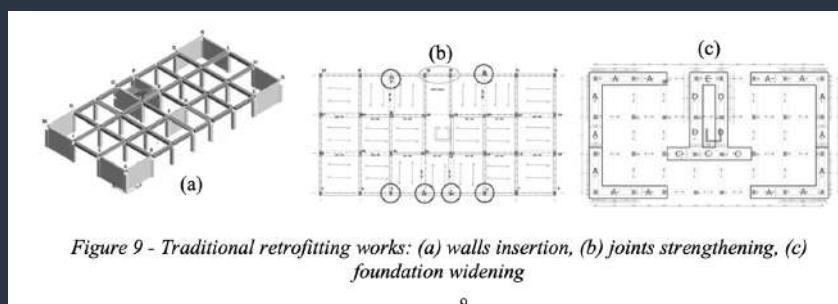
51



51

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building C – conventional retrofit



52



52

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Building C – conventional retrofit

- standard protection levels not reached
- high impact on the construction since almost all the non structural elements should be demolished
- very high cost with respect to the benefit achieved

53



53

SEISMIC RETROFIT OF R.C. BUILDINGS

Building C – cost comparison

| Category of works | Traditional | | Base-isolated | | Diff. |
|------------------------------|--------------------|-----------------|--------------------|-----------------|---------------|
| Type A - Repair | € 891,892 | 39.40 % | € 667,570 | 44.72 % | -25.2% |
| Type B - Seismic enhancement | € 555,347 | 24.53 % | € 185,487 | 12.43 % | -66.6% |
| Retrofit due to Type B works | € 132,928 | 5.87 % | € 3,786 | 0.25 % | -97.2% |
| Hygienic-sanitary conformity | € 81,023 | 3.58 % | € 57,072 | 3.82 % | -29.6% |
| Conformity of plants | € 190,959 | 8.44 % | € 18,270 | 1.22 % | -90.4% |
| Energy saving conformity | € 251,118 | 11.09 % | € 141,866 | 9.50 % | -43.5% |
| Overflow | € 160,307 | 7.08 % | € 418,756 | 28.05 % | +161.2% |
| Total | € 2,263,575 | 100.00 % | € 1,492,806 | 100.00 % | -34.1% |

54



54

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Remarks 1#2

- ❑ the cost comparison of the alternative seismic improvement strategies shows that **base-isolation allows for an immediate saving** (about 34%)
- ❑ since the earthquake-resistant capacity reached by conventional and base isolation strategies are significantly different, the **cost comparison should be extended to the building lifetime** considering the expected performances and consequences corresponding to the expected earthquakes. The base-isolated building will not suffer any damage, nor any consequence to the occupants, even under the maximum expected earthquake. On the contrary the traditionally retrofitted buildings will undergo serious consequences for an event having about 70% the intensity of the maximum expected earthquake. This event has about 25% probability to be overridden in the building residual life.

55



55

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

Remarks 2#2

- ❑ some damage to non structural elements and minor damage to structural elements can also occur in the conventional retrofitted building for more frequent events of lower intensity.
- ❑ finally, for the maximum expected quake, that is with a probability of 10% in the life, the building will suffer a generalized damage with a cost of comparable to the sustained retrofitting cost.

56



56

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

the adoption of seismic isolation in retrofit is simple, effective and convenient from the economical point of view

BUT

57



57

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

School building in Italy



58



58

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

School building in Italy

INITIAL RETROFIT DESIGN

- ❑ BLOCKS B & C: **BASE ISOLATION**
- ❑ BLOCKS A & D: **CONVENTIONAL STRENGTHENING**



59



59

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

School building in Italy

RETROFIT DESIGN PROPOSED BY NUMERIA

- ❑ BLOCKS B & C: **BASE ISOLATION (FIP MEC-D devices)**
- ❑ BLOCKS A & D: **ENERGY DISSIPATION (FIP MEC BRAD devices)**

Minor strengthening intervention foreseen only on few superstructure structural elements (beams and columns).



No need to reinforce the foundations

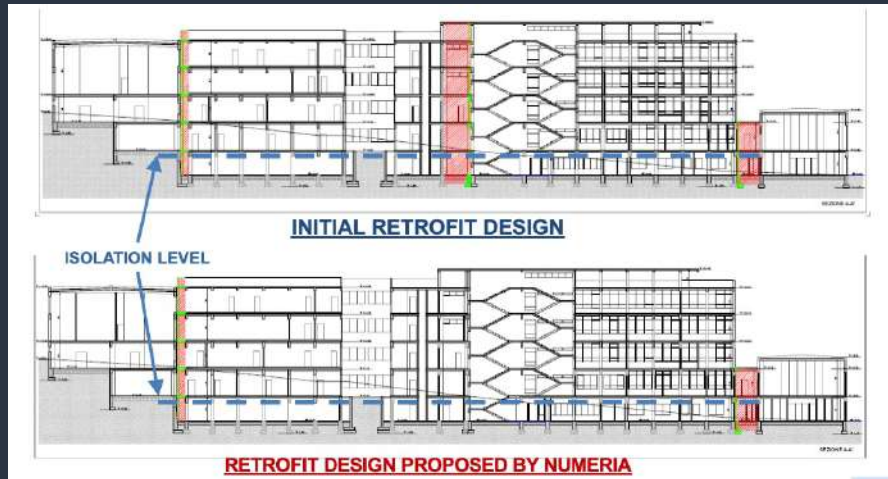
60



60

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

School building in Italy



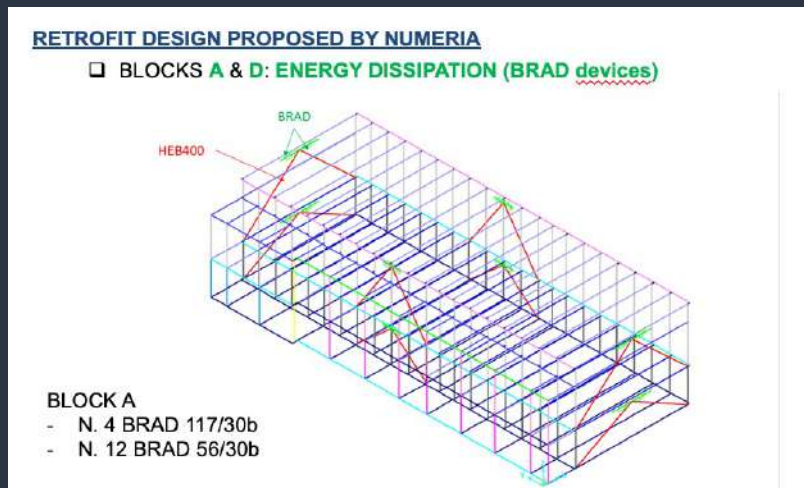
61



61

SEISMIC RETROFIT OF R.C. BUILDINGS WITH BASE ISOLATION

School building in Italy



62



62

SEISMIC RETROFIT OF MASONRY BUILDINGS WITH BASE ISOLATION

1. Make **foundation** accessible
2. Creation of **niches** for the isolators installation
3. **Reinforce** the foundation (e.g. by creating twin r.c. beams above and below the isolation devices)



63



63

SEISMIC RETROFIT OF MASONRY BUILDINGS WITH BASE ISOLATION

4. Installation of the **isolators**
5. **Loading** the isolators (e.g. by means of flat jacks)
6. Realize the **separation** between substructure and superstructure (cut)



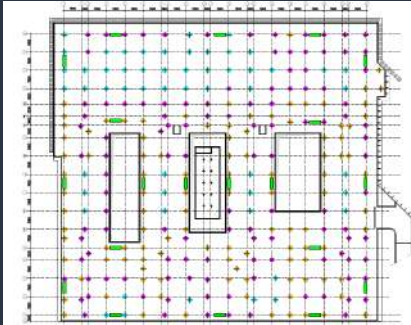
64



64

APPLICATION OF BASE ISOLATION TO HOSPITALS

Ancona hospital, Italy



20 Viscous Dampers

$F_{max} = 2200 \text{ kN}$

$a=0.15$

$d = \pm 250 \text{ mm}$

279 Pendulum isolators

$N = 3500 \div 12500 \text{ kN}$

$d = \pm 250 \text{ mm}$

$R=4000 \text{ mm}$

under construction in Central Italy,
seismically isolated
with very low friction pendulum isolators
+ non-linear fluid viscous dampers

courtesy of **FIPMEC**

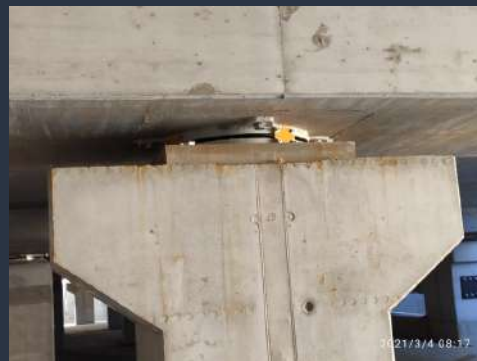


65

65

APPLICATION OF BASE ISOLATION TO HOSPITALS

Ancona hospital, Italy



courtesy of **FIPMEC**

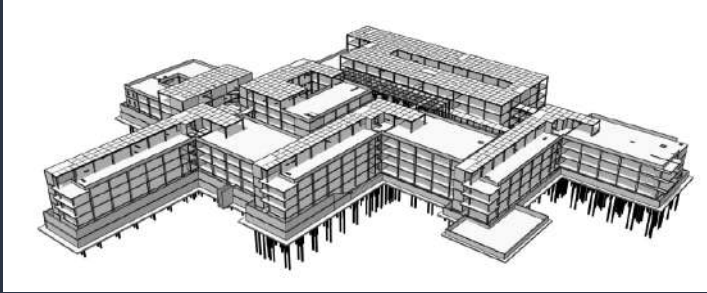


66

66

APPLICATION OF BASE ISOLATION TO HOSPITALS

Fermo hospital, Italy



under construction in Central Italy, seismically isolated with:

- 320 high damping rubber bearings
- 114 free sliding bearings
- 40 non-linear fluid viscous dampers

courtesy of **FIPMEC**



67

67

APPLICATION OF BASE ISOLATION TO HOSPITALS

Fermo hospital, Italy



courtesy of **FIPMEC**



68

68

APPLICATION OF BASE ISOLATION TO HOSPITALS
Fermo hospital, Italy



courtesy of **FIPMEC**



69

69

APPLICATION OF BASE ISOLATION TO HOSPITALS
Fermo hospital, Italy



courtesy of **FIPMEC**



70

70

APPLICATION OF BASE ISOLATION TO HOSPITALS

Fermo hospital, Italy

The cost of the seismic isolation system is only 2% of the total construction cost of the hospital (excluding all the equipment, which cost is very high).

Seismic isolation guarantee the hospital's functionality even after a strong earthquake.

71



71

Thank you



Numeria Engineering s.r.l
Galleria del Corso,3 , 26100 Cremona (CR) ITALY
info@numeria-eng.it +39.0372.36610 www.numeria-eng.it

72

RESIST Workshop – 28 October 2022 - Lisbon



Lisbon - 28 October 2022



Supplemental energy dissipation: principles and benefits for seismic retrofit of existing framed buildings


M.Gabriella Castellano, PhD

FIP MEC Academy



The energy approach to seismic engineering

gabriella.castellano@fipmec.it



Maria Gabriella Castellano, PhD - Supplemental energy dissipation: principles and benefits for seismic retrofit of existing framed buildings

The energy approach to seismic engineering

Energy balance equation:

$$E_i = E_E + E_K + \underbrace{E_H + E_V}_{E_d}$$

E_i is the input energy, i.e. the work done by inertial force on the structure (=base shear) for the displacement of its application point

E_E is the elastic energy

E_K is the kinetic energy

E_d is the dissipated energy (hysteretic E_H or viscous E_V)

gabriella.castellano@fipmec.it



The energy approach to seismic engineering

$$E_i \leq E_E + E_K + \underbrace{E_H + E_V}_{E_d}$$

request \leq **offer**

Seismic protection can be realized **by reducing the request**
or by increasing the offer

gabriella.castellano@fipmec.it



The energy approach to seismic engineering

Seismic isolation = reduction of request

i.e. reduction of $E_i = \int_{v(0)}^{v(t)} m \ddot{v}_t dv_g$ (input energy)

Note: the input energy is not an intrinsic property of the earthquake, because it depends on structural response as well as on ground displacement

It depends essentially on the fundamental period as well as on the acceleration time history.

gabriella.castellano@fipmec.it

FIPMEC

The energy approach to seismic engineering

Capacity design = increase of offer increase of E_d

In the **conventional antiseismic design**, the structure should be designed with sufficient ductility, i.e. should dissipate energy as much as possible. Such dissipation is obtained **THROUGH DAMAGE** of the structural elements.



gabriella.castellano@fipmec.it

FIPMEC

The energy approach to seismic engineering

$$E_i \leq E_E + E_K + \underbrace{E_H + E_V}_{E_d}$$

Supplemental energy dissipation = increase of offer

i.e. increase of E_d

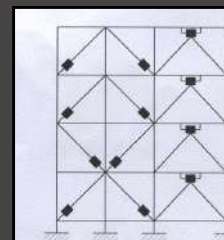
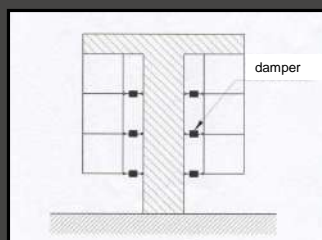
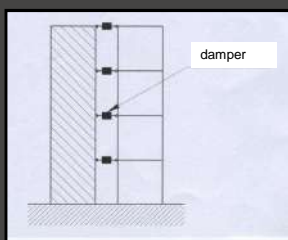
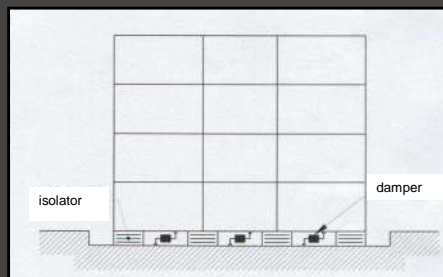
through special devices called **DAMPERS**
or **energy dissipation devices**

gabriella.castellano@fipmec.it

FIPMEC

Energy dissipation in buildings

energy dissipation devices shall be installed where **displacements** are expected



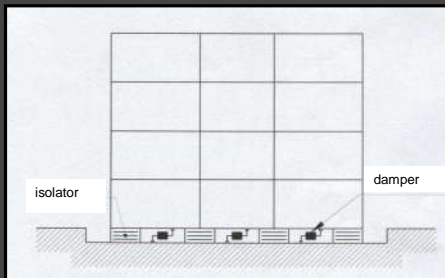
gabriella.castellano@fipmec.it

FIPMEC

Maria Gabriella Castellano, PhD - Supplemental energy dissipation: principles and benefits for seismic retrofit of existing framed buildings

Energy dissipation in buildings

- Supplemental energy dissipation devices can be applied as components of a seismic isolation system, to increase the energy dissipation capacity.
- They can be combined with elastomeric isolators or with pendulum isolators

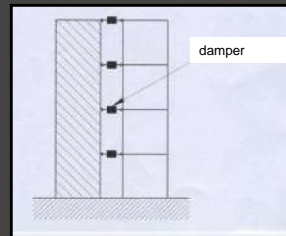


gabriella.castellano@fipmec.it

FIPMEC

Energy dissipation in buildings

- energy dissipation devices can be installed between two structures with different stiffness, in order to exploit the relative displacement between them
- for example, between the existing framed structure to be retrofitted, and a new stiff structure acting as a «restraint»



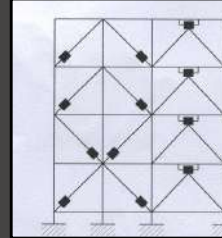
gabriella.castellano@fipmec.it

FIPMEC

Maria Gabriella Castellano, PhD - Supplemental energy dissipation: principles and benefits for seismic retrofit of existing framed buildings

Energy dissipation in buildings

- in framed buildings, energy dissipation devices are usually inserted as part of braces (**dissipative braces**), thus exploiting the interstorey drift (relative displacement between stories)
- dissipative braces work both in tension and in compression, thus the brace shall be quite stiff
- the most common bracing shapes are the diagonal and the chevron



gabriella.castellano@fipmec.it

FIPMEC

Supplemental energy dissipation devices inserted in dissipative braces

Diagonal braces – viscous dampers



gabriella.castellano@fipmec.it

FIPMEC

Maria Gabriella Castellano, PhD - Supplemental energy dissipation: principles and benefits for seismic retrofit of existing framed buildings

**Supplemental energy dissipation devices
inserted in dissipative braces**

Diagonal braces – BRAD®



gabriella.castellano@fipmec.it



**Supplemental energy dissipation devices
inserted in dissipative braces**

Chevron braces – viscous dampers



gabriella.castellano@fipmec.it



**Maria Gabriella Castellano, PhD - Supplemental energy dissipation: principles and benefits
for seismic retrofit of existing framed buildings**

Supplemental energy dissipation devices inserted in dissipative braces

Chevron braces – BRAD®



gabriella.castellano@fipmec.it

FIPMEC

Advantages of dissipative braces in seismic retrofit of existing framed buildings

- they allow to significantly improve the seismic behaviour of old framed structures built without any seismic design or with very old seismic design (without sufficient ductility)
- their energy dissipation substitutes, at least partially, the energy dissipation in the structural elements, thus reducing the damage in the existing elements
- the cost of intervention is often lower than with conventional retrofit approach

gabriella.castellano@fipmec.it

FIPMEC

Maria Gabriella Castellano, PhD - Supplemental energy dissipation: principles and benefits for seismic retrofit of existing framed buildings

Advantages of dissipative braces in new structures

- in new structures, dissipative braces can be used to completely avoid damage in the structural elements (i.e. keep structural elements in the elastic field)
- if used together with partitions that allow interstorey displacement, they can avoid nonstructural damages as well

Note: dissipative braces in new steel buildings are often considered as an evolution of eccentric braces

gabriella.castellano@fipmec.it



Advantages of dissipative braces in comparison with seismic isolation

- the global displacement of the building is lower than with seismic isolation, thus:
 - * there is not the need of a large gap around the building (or complex of buildings)
 - * there is not the need of special joints for gas, water, etc.
- they are suitable in very flexible structures as well
- they are suitable also in areas with special seismicity (amplification at large periods) where seismic isolation is not suitable

gabriella.castellano@fipmec.it



Drawbacks of dissipative braces in comparison with seismic isolation for seismic retrofit of existing structures

- the partitions and content protections is not so high as with seismic isolation (the displacement and accelerations are reduced in comparison with a conventionally retrofitted structure, but not so much as with seismic isolation)
- often it is not possible to reach complete retrofit without significant strengthening of many structural elements (foundations, nodes, etc.)

gabriella.castellano@fipmec.it



Drawbacks of dissipative braces in comparison with seismic isolation for seismic retrofit of existing structures

- the works are not concentrated at one level, there is the need of distributing them along the height of the buildings
- not suitable for stiff structures (e.g. masonry buildings)

gabriella.castellano@fipmec.it



The European Standard on Anti-seismic devices

gabriella.castellano@fipmec.it



European standard EN 15129:2009 Anti-seismic devices

1 Scope

This European Standard covers the design of **devices that are provided in structures, with the aim of modifying their response to the seismic action**. It specifies functional requirements and general design rules for the seismic situation, material characteristics, manufacturing and testing requirements, as well as evaluation of conformity, installation and maintenance requirements. This European Standard covers the types of devices and combinations thereof as defined in 3.4.

gabriella.castellano@fipmec.it



Maria Gabriella Castellano, PhD - Supplemental energy dissipation: principles and benefits for seismic retrofit of existing framed buildings

RESIST Workshop – 28 October 2022 - Lisbon



European standard EN 15129:2009

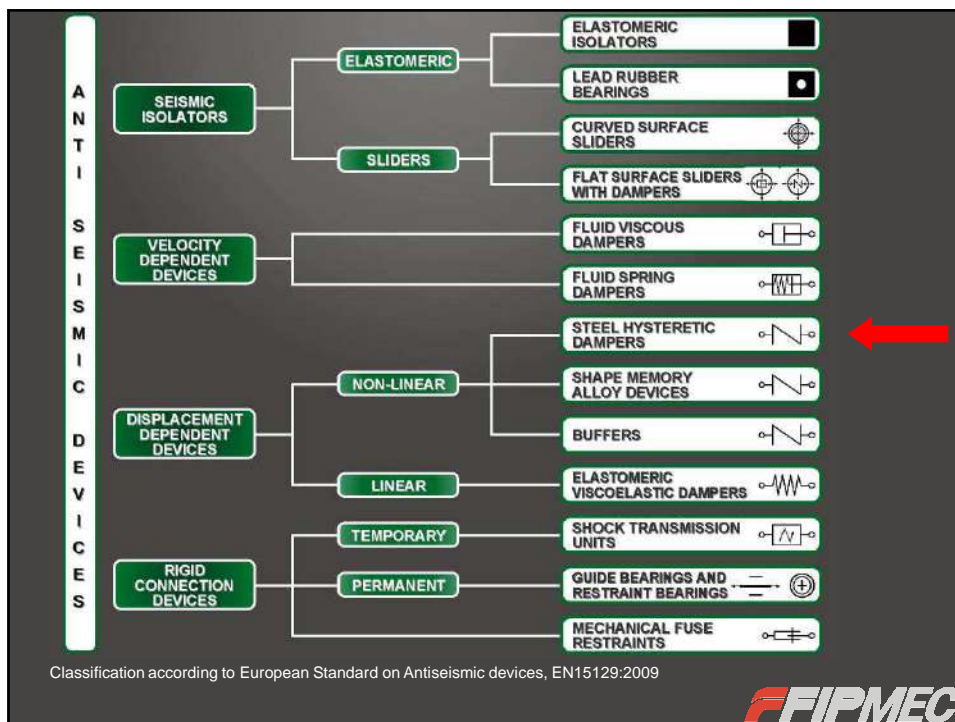
| Contents | Page |
|--|------|
| Foreword | 6 |
| 1 Scope | 7 |
| 2 Normative references | 7 |
| 3 Terms, definitions, symbols and abbreviations | 8 |
| 3.1 Terms and definitions | 8 |
| 3.2 Symbols | 14 |
| 3.2.1 Latin upper case letters | 14 |
| 3.2.2 Latin lower case letters | 14 |
| 3.2.3 Greek letters | 14 |
| 3.2.4 Subscripts | 14 |
| 3.3 Abbreviations | 15 |
| 3.4 List of devices | 16 |
| 4 General design rules | 18 |
| 4.1 Performance requirements and compliance criteria | 18 |
| 4.1.1 Fundamental requirements | 18 |
| 4.1.2 Increased reliability of structural system | 18 |
| 4.1.3 Functional requirements | 19 |
| 4.1.4 Structural and mechanical requirements | 19 |
| 4.1.5 Compliance criteria | 19 |
| 4.2 Action effects on devices | 20 |
| 4.2.1 Seismic design situations and seismic combinations of actions | 20 |
| 4.2.2 Effects of actions | 20 |
| 4.3 Conceptual design of the devices | 20 |
| 4.3.1 Reliability of the devices' behaviour | 20 |
| 4.3.2 Capacity design | 20 |
| 4.3.3 Maintenance | 20 |
| 4.3.4 Modification and replacement of devices | 21 |
| 4.3.5 Device documentation | 21 |
| 4.4 General properties | 21 |
| 4.4.1 Material properties | 21 |
| 4.4.2 Device properties to be used in the analysis | 21 |
| 4.4.3 Re-centring capability | 22 |
| 4.5 Constitutive laws | 23 |
| 4.6 Validation of anti-seismic devices | 23 |
| 5 Rigid connection devices | 24 |
| 5.1 Permanent Connection Devices | 24 |
| 5.2 Fuse Restraints | 24 |
| 5.2.1 Performance requirements | 24 |
| 5.2.2 Material properties | 24 |
| 5.2.3 Design requirements | 25 |
| 5.2.4 Type Testing | 25 |
| 5.2.5 Factory production control tests | 26 |
| 5.3 Temporary (dynamic) connection devices | 26 |
| 5.3.1 Functional requirements | 26 |
| 5.3.2 Material properties | 27 |
| 5.3.3 Design Requirements | 27 |
| 5.3.4 Type Testing | 28 |
| 5.3.5 Factory Production Control Tests | 28 |
| 6 Displacement Dependent Devices | 30 |
| 6.1 General | 30 |
| 6.2 Performance Requirements | 31 |
| 6.3 Materials | 33 |
| 6.3.1 General | 33 |
| 6.3.2 Elongation | 33 |
| 6.3.3 Steel | 34 |
| 6.3.4 Other materials (special steel, stainless steel, SMA, visco-elastic polymeric materials) | 34 |
| 6.4 Testing | 34 |
| 6.4.1 General | 34 |
| 6.4.2 Type tests of materials | 34 |
| 6.4.3 Factory production control tests of materials | 36 |
| 6.4.4 Type tests of devices | 36 |
| 6.4.5 Factory production control tests of devices | 38 |
| 7 Velocity Dependent Devices | 38 |
| 7.1 Functional requirements | 38 |
| 7.2 General | 38 |
| 7.2.1 Design requirements | 38 |
| 7.2.2 Materials | 39 |
| 7.2.3 Active Surfaces | 39 |
| 7.2.4 Viscous Fluid | 39 |
| 7.3 Design requirements | 39 |
| 7.3.1 General | 39 |
| 7.3.2 Over velocity | 40 |
| 7.3.3 Buckling | 40 |
| 7.4 Testing | 41 |
| 7.4.1 General | 41 |
| 7.4.2 Type Testing | 44 |
| 7.4.3 Factory production control | 44 |
| 8 Isolators | 44 |
| 8.1 General Requirements | 44 |
| 8.2 Characteristic Isolators | 46 |
| 8.2.1 Requirements | 46 |
| 8.2.2 Materials | 52 |
| 8.2.3 Design | 59 |
| 8.2.4 Testing | 63 |
| 8.2.5 Manufacturing Tolerances | 72 |
| 8.2.6 Marking and Labeling | 73 |
| 8.3 Curved Surface Sliders | 73 |
| 8.3.1 Requirements | 73 |
| 8.3.2 Materials | 77 |
| 8.3.3 Design | 78 |
| 8.3.4 Testing | 80 |
| 8.3.5 Manufacturing, Assembly and Tolerances | 87 |
| 8.4 Flat Surface Sliders | 88 |
| 8.4.1 Requirements | 88 |
| 8.4.2 Materials | 88 |
| 8.4.3 Design | 88 |
| 8.4.4 Testing | 88 |
| 8.4.5 Manufacturing, Assembly and Tolerances | 88 |
| 9 Combinations of Devices | 89 |
| 9.1 Requirements | 89 |
| 9.1.1 General | 89 |
| 9.1.2 Particular requirements | 89 |
| 9.2 Materials | 89 |
| 9.3 Design | 89 |
| 9.4 Testing | 89 |
| 9.4.1 General | 89 |
| 9.4.2 Type Testing | 89 |

FIPMEC

Maria Gabriella Castellano, PhD - Supplemental energy dissipation: principles and benefits for seismic retrofit of existing framed buildings

**Steel hysteretic dampers
for dissipative braces
in framed buildings**

gabriella.castellano@fipmec.it

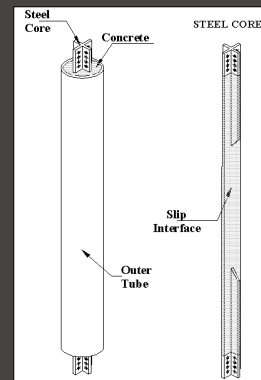


Maria Gabriella Castellano, PhD - Supplemental energy dissipation: principles and benefits for seismic retrofit of existing framed buildings



Buckling-Restrained Axial Dampers (BRAD®)

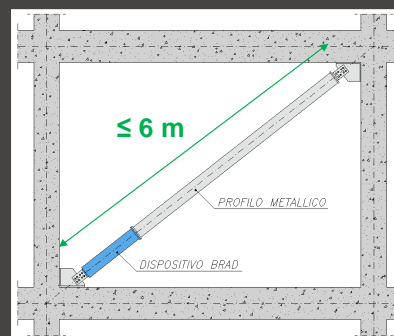
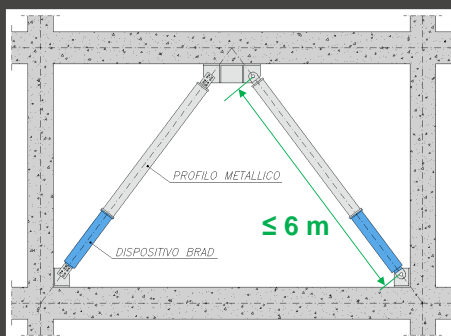
- Italian version of BRB
- specific for use in dissipative braces in r.c. frames
- exploit yielding of steel core in tension and compression
- buckling is prevented by outer tube and concrete
- high dissipative efficiency
- very stable hysteretic behaviour
- good low-cycle fatigue life



gabriella.castellano@fipmec.it

FIPMEC

Buckling-Restrained Axial Dampers - BRAD®



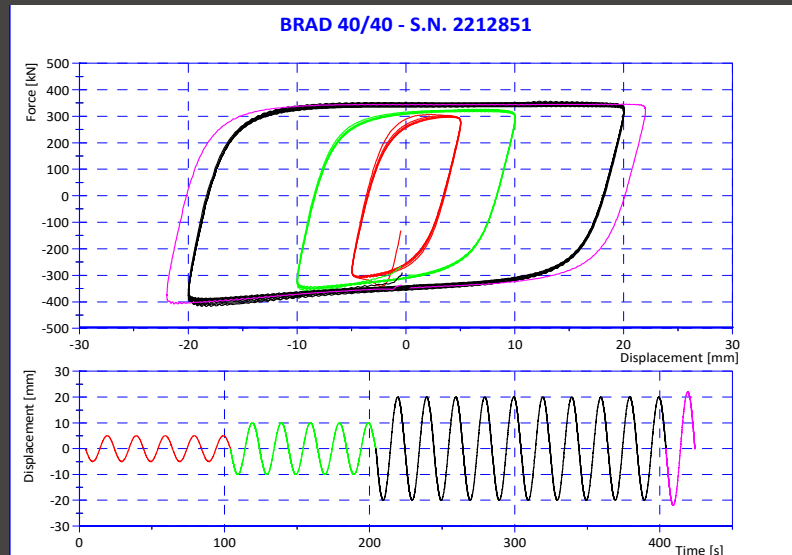
- BRAD® are standard devices, specially designed for seismic retrofit of reinforced concrete framed buildings
- Displacement capacity ± 20 mm, maximum length of the brace 6 m

gabriella.castellano@fipmec.it

FIPMEC

Maria Gabriella Castellano, PhD - Supplemental energy dissipation: principles and benefits for seismic retrofit of existing framed buildings

**Buckling-Restrained Axial Dampers - BRAD®
typical experimental hysteretic cycles**



gabriella.castellano@fipmec.it

FIPMEC

Buckling-Restrained Axial Dampers - BRAD®

- > 3600 BRAD® installed since 2004,
mainly in seismic retrofit interventions,
and mainly in schools
- some application in new buildings as well

gabriella.castellano@fipmec.it

FIPMEC

**Maria Gabriella Castellano, PhD - Supplemental energy dissipation: principles and benefits
for seismic retrofit of existing framed buildings**

University of Ancona, Italy

- 1st application in Europe of BRB, 2004
- New precasted building
- Chevron braces
- 86 BRAD[®] in 43 span, 23 at the ground floor and 20 at the 1st floor
- $F_{\max} = 140 \div 190$ kN
- $d_{\max} = \pm 15$ mm



gabriella.castellano@fipmec.it

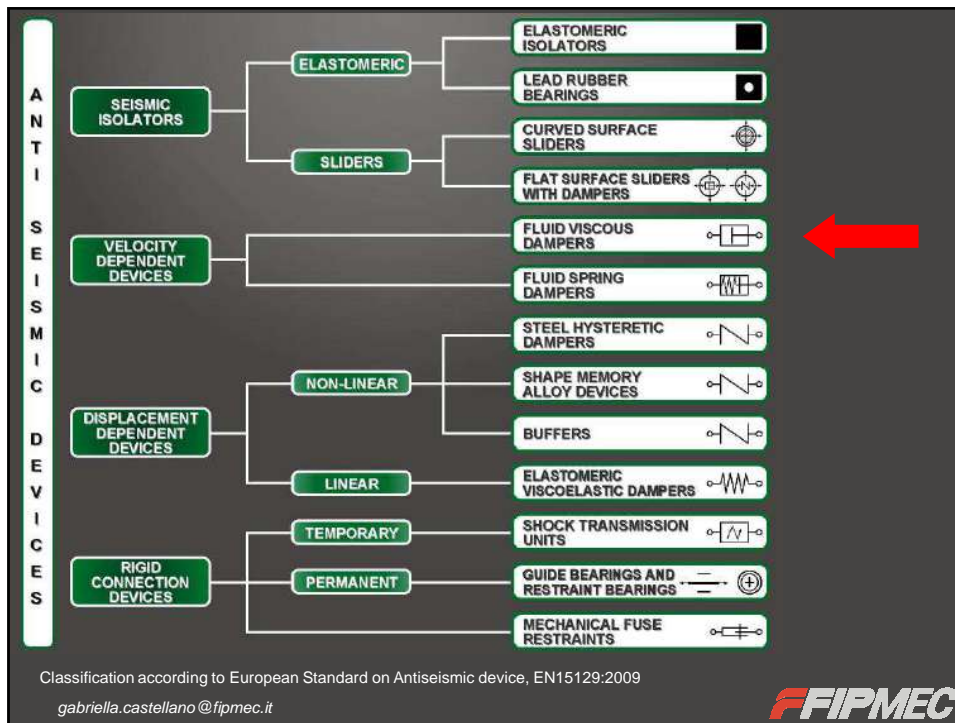
FIPMEC

Fluid viscous dampers

gabriella.castellano@fipmec.it

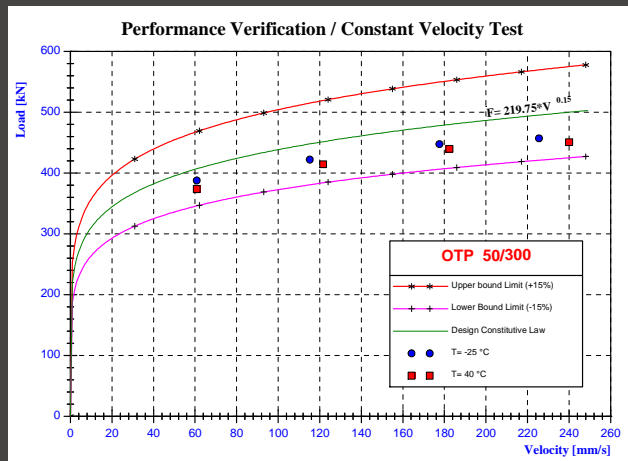
FIPMEC

RESIST Workshop – 28 October 2022 - Lisbon



Maria Gabriella Castellano, PhD - Supplemental energy dissipation: principles and benefits for seismic retrofit of existing framed buildings

FLUID VISCOUS DAMPERS



$$F = C v^\alpha$$

$$\alpha = 0.15$$

where:

F = force

C = damping coefficient

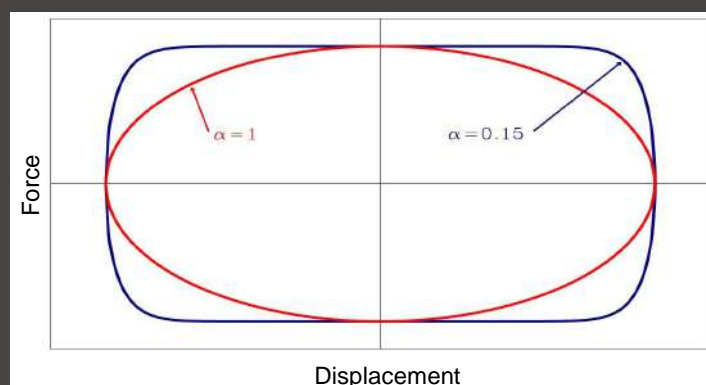
v = velocity

gabriella.castellano@fipmec.it



FLUID VISCOUS DAMPERS

Force vs displacement: comparison between linear and non-linear devices



Non-linear fluid viscous dampers with $\alpha=0.15$ are the most suitable for seismic protection of structures.

Linear fluid viscous dampers ($\alpha=1$) are used only for protection from wind effects (e.g. in skyscrapers)

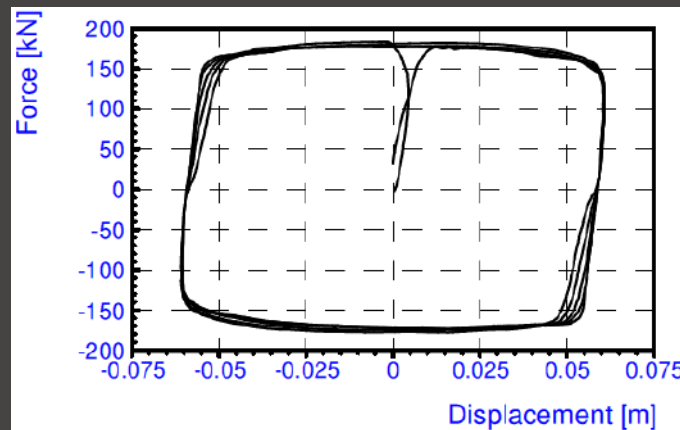
gabriella.castellano@fipmec.it



Maria Gabriella Castellano, PhD - Supplemental energy dissipation: principles and benefits for seismic retrofit of existing framed buildings

FLUID VISCOUS DAMPERS

Typical hysteretic cycles obtained in a damping efficiency test according to EN 15129:2009 carried out on a non linear fluid viscous damper with $\alpha=0.15$



gabriella.castellano@fipmec.it

FIPMEC

Seismic retrofit of schools with supplemental dampers

In the last 20 years, in Italy the use of supplemental dampers to retrofit schools is continuously increasing.

Now more than 50 schools have been already retrofitted with dampers manufactured by FIP MEC, and many others have been designed and will be completed in next years, with the help of NextGenerationEU funds.

Initially, mostly steel hysteretic dampers (BRAD®) were used. Recently, the use of fluid viscous dampers is increasing.

gabriella.castellano@fipmec.it

FIPMEC

Maria Gabriella Castellano, PhD - Supplemental energy dissipation: principles and benefits for seismic retrofit of existing framed buildings

**Few examples of schools retrofitted
with supplemental dampers**

FIPMEC

**Perticari High School, Senigallia, Italy
(seismic retrofit)**

1st seismic retrofit application with BRAD® - 2005



FIPMEC

**Maria Gabriella Castellano, PhD - Supplemental energy dissipation: principles and benefits
for seismic retrofit of existing framed buildings**

FIPMEC

**Perticari High School,
Senigallia, Italy
(seismic retrofit)**



2005

- n° 23 BRAD® 14/30
- n° 22 BRAD® 21/30
- n° 8 BRAD® 41/30

FIPMEC

**Primary school in Largo Madonna, Pescara,
Italy – seismic retrofit**



2011

16 BRAD® (6 BRAD®11/40+6 BRAD®21/40+4 BRAD®34/40)

gabriella.castellano@fipmec.it

FIPMEC

Maria Gabriella Castellano, PhD - Supplemental energy dissipation: principles and benefits for seismic retrofit of existing framed buildings

RESIST Workshop – 28 October 2022 - Lisbon

Leopardi high school in Ancona, Italy (seismic retrofit)



built in 1960

seismic retrofit in 2014, with
dissipative braces with BRAD®
and local application of CFRP

37 BRAD®

(18 BRAD®14/40 +19 BRAD®48/40)

courtesy of F.Cappanera – ALL Ingegneria

gabriella.castellano@fipmec.it

FIPMEC

Scarpellini high school, Foligno, Italy



retrofit in 2018 with 18 BRAD® 82/40

gabriella.castellano@fipmec.it

FIPMEC

Maria Gabriella Castellano, PhD - Supplemental energy dissipation: principles and benefits for seismic retrofit of existing framed buildings

FIPMEC

Capograssi School, Sulmona, Italy, seismic retrofit



seismic retrofit
in 2019-2020,
with dissipative towers

32 viscous dampers at the base of
the towers, and 6 viscous dampers
across joints

gabriella.castellano@fipmec.it

FIPMEC

Conclusions

- supplemental energy dissipation is a reliable and mature technology, supported by a lot of laboratory tests, as well as by the full satisfactory behavior under earthquake.
- energy dissipation devices are fruitfully applied in structural positions where relative displacement is expected under earthquake; a typical position is in braces in framed buildings, where the activating displacement is the interstorey drift
- supplemental energy dissipation can be used both in new and existing buildings
- in retrofit of existing buildings, supplemental energy dissipation is usually more effective than conventional interventions

gabriella.castellano@fipmec.it

FIPMEC

Maria Gabriella Castellano, PhD - Supplemental energy dissipation: principles and benefits for seismic retrofit of existing framed buildings

***For further information
please contact:***

M.Gabriella Castellano, PhD

gabriella.castellano@fipmec.it

